





Step 1: Checks

- Check if all RBRACE components are in the box.
- Check if the RBRACE fitting flanges will fit onto the steel cleat.

Boxed Set contents:

- 1. Reid™ Tension Spring
- 2. Reid™ Tab Washer
- 3. RBRACE
- 4. RBRACE-END
- 5. Pin and Clip
- 6. ReidBar™ nuts x 2





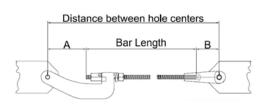
Step 3: Assemble



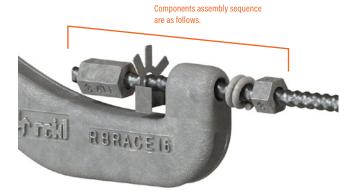
- Insert ReidBar™ into the RBRACE-END fitting and tighten.
- Insert ReidBar™ Half Nut (or one full nut in 20mm sets) into the other side of the bar, followed by inserting the tension spring.
- Slide the RBRACE Fitting onto the ReidBar $^{\text{\tiny{TM}}}$, followed by inserting the tab washer onto the ReidBar™ with the tabs facing the nut.

Step 2: Measure

- Measure the centre to centre distance between the holes on the steel cleat.
- Subtract the above length by A+B as per the following table. This is the length of ReidBar™ to be cut.



ReidBar™ Size	RBRACE	A ± 5mm	RBRACEEND	B ± 5mm	A + B (mm)
RB12	RBRACE12/16	135	RBRACE12END	75	210
RBA16	RBRACE12/16	130	RBRACE16END	80	210
RBA20	RBRACE20(A)	170	RBRACE20END	105	275
RB25	RBRACE25	175	RBRACE25END	125	300
RB32	RBRACE32	200	RBRACE32END	135	335



Wind ReidBar™ Nut onto the ReidBar™ until it is flush with the end of the ReidBar™. This will give adjustability to the RBRACE fitting upon installation.

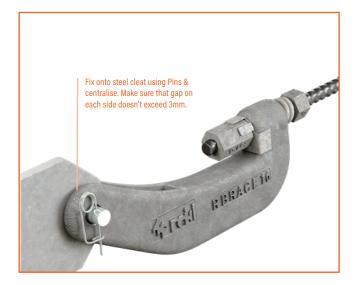


ReidBrace[™]

Installation Guidelines

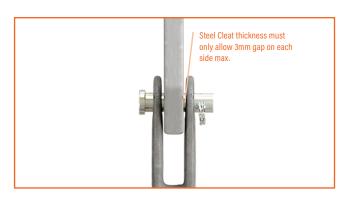
Step 4: Install

- Lift the ReidBrace $\ ^{\mathtt{m}}$ assembly into location.
- Fix the RBRACE-END fitting onto the steel cleat using the pin supplied in the box set. Clip through hole in pin.



- Place necessary means to prop the ReidBrace™ assembly so that the sag of the brace is not excessive. A sag of 1 in 100 is recommended as a maximum deflection (refer to HERA: Seismic Design of Steel Structures).
- Fix the RBRACE fitting onto the steel cleat using the pin 4. supplied in the box set. Fix clip through hole in pin.
- 5. Adjust the positions of the nuts so that the 1 in 100 maximum deflection criteria is met.
- Tighten the Nut to fully compress the tension spring. Fold the tab washers onto the ReidBar $^{\mathrm{M}}$ Nut.

Step 5: Check



- ReidBar™ is tightly fastened into the RBRACE-END fitting.
- The deflection of the brace shall not exceed 1 in 100 of the brace length.



- 3. Tension spring is fully compressed.
- 4. Tab washer is folded onto the ReidBar™ Nut.
- Supplied Pins and Clips are securely fixed to steel.

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