



**Technical and Test Institute  
for Construction Prague**

Prosecká 811/76a  
190 00 Prague  
Czech Republic  
eota@tzus.cz



Member of



www.eota.eu

## European Technical Assessment

**ETA 18/0675  
of 06/06/2021**

**Technical Assessment Body issuing the ETA:** Technical and Test Institute  
for Construction Prague

**Trade name of the construction product**

Chemset™ Reo502™ EF Plus  
Epcon™ C6 EF Plus  
Epcon™ G5 PRO

**Product family to which the construction  
product belongs**

Product area code: 33  
Bonded injection type anchor for use in  
cracked and uncracked concrete

**Manufacturer**

Ramsetreid  
A Division of ITW Australia Pty Ltd  
1 Ramset Drive, Chirnside Park. Vic 3116  
Australia

**Manufacturing plant**

Ramsetreid Plant

**This European Technical Assessment  
contains**

19 pages including 16 Annexes which form  
an integral part of this assessment.

**This European Technical Assessment is  
issued in accordance with regulation  
(EU) No 305/2011, on the basis of**

EAD 330499-01-0601  
Bonded fasteners for use in concrete

**This version replaces**

ETA 18/0675 issued on 16/01/2020

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## 1. Technical description of the product

The Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO with steel elements is bonded anchor (injection type).

Steel elements can be galvanized or stainless steel threaded rods or rebars.

Steel element is placed into a drilled hole filled with injection mortar. The steel element is anchored via the bond between metal part, injection mortar and concrete. The anchor is intended to be used with various embedment depth up to 20 diameters.

The illustration and the description of the product are given in Annex A.

## 2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years and 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

## 3. Performance of the product and references to the methods used for its assessment

### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1, C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 3, C 4
Displacements under short-term and long-term loading	See Annex C 5
Characteristic resistance and displacement for seismic performance categories C1 and C2	See Annex C 6, C 7, C 8

### 3.2 Hygiene, health and environment (BWR 3)

No performance determined.

### 3.3 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

## 4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 96/582/EC of the European Commission<sup>1</sup> the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units	-	1

<sup>1</sup> Official Journal of the European Communities L 254 of 08.10.1996

**5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD**

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technický a zkušební ústav stavební Praha, s.p.<sup>2</sup> The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

Issued in Prague on 06.06.2021

By

**Ing. Mária Schaán**

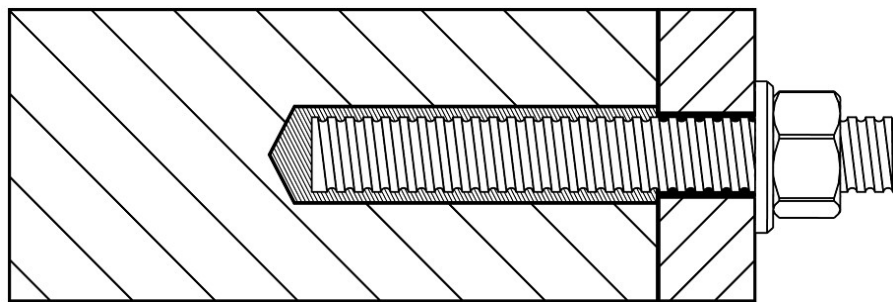
Head of the Technical Assessment Body



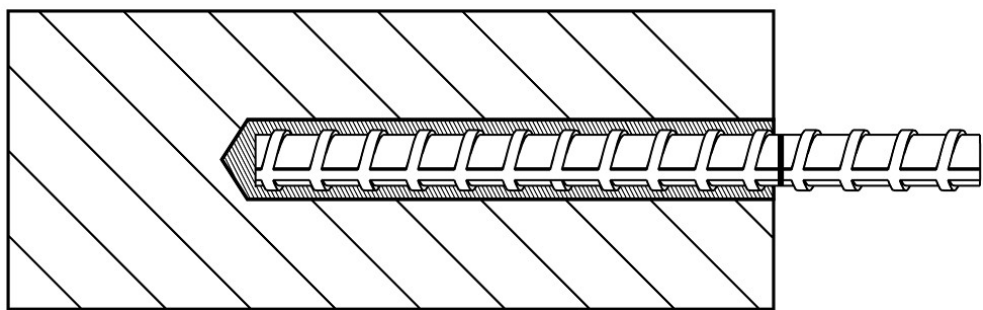
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<sup>2</sup> The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

**Threaded rod**



**Reinforcing bar**



<b>Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO</b>	
<b>Product description</b> Installed conditions	<b>Annex A 1</b>

## Mortar cartridges

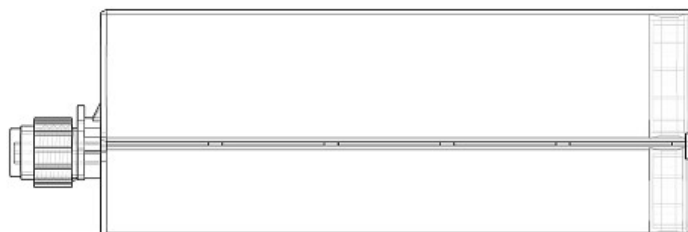
### Coaxial cartridge

Chemset™ Reo502™ EF Plus, 600 ml  
Epcon™ C6 EF Plus  
Epcon™ G5 PRO



### Side by side cartridge

Chemset™ Reo502™ EF Plus, 450 ml  
Epcon™ C6 EF Plus  
Epcon™ G5 PRO



## Marking of the mortar cartridges

Identifying mark of the producer, Trade name, Charge code number, Storage life, Curing and processing time

### Mixing nozzle

Q mixing nozzle



QH mixing nozzle



EF mixing nozzle

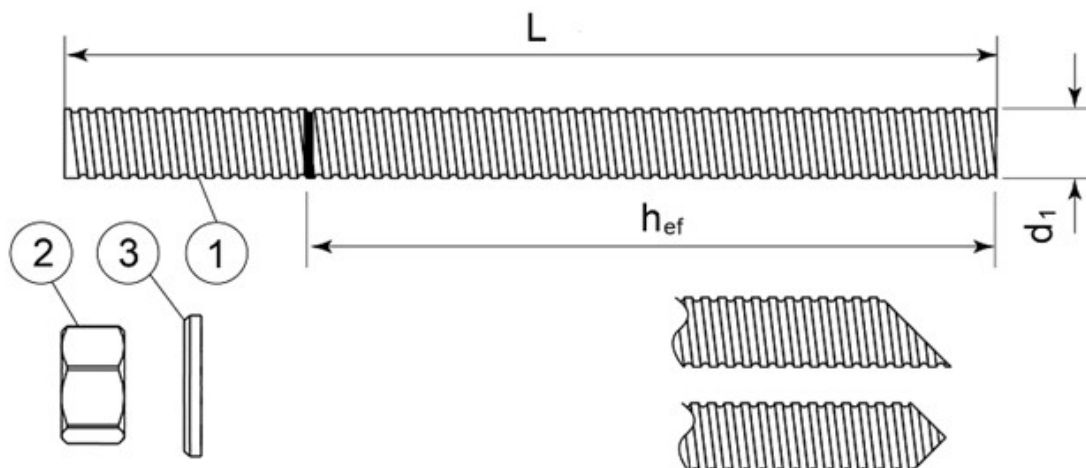


Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO

**Product description**  
Injection system

**Annex A 2**

## Threaded rod M8, M10, M12, M16, M20, M24, M27, M30



Standard commercial threaded rod with marked embedment depth

Part	Designation	Material
<b>Steel, zinc plated <math>\geq 5 \mu\text{m}</math> acc. to EN ISO 4042 or  Steel, Hot-dip galvanized <math>\geq 40 \mu\text{m}</math> acc. to EN ISO 1461 and EN ISO 10684 or  Steel, zinc diffusion coating <math>\geq 15 \mu\text{m}</math> acc. to EN 13811</b>		
1	Anchor rod	Steel, EN 10087 or EN 10263 Property class 4.6, 5.8, 8.8, 10.9* EN ISO 898-1
2	Hexagon nut EN ISO 4032	According to threaded rod, EN 20898-2
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
<b>Stainless steel</b>		
1	Anchor rod	Material: A2-70, A4-70, A4-80, EN ISO 3506
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
<b>High corrosion resistant steel</b>		
1	Anchor rod	Material: 1.4529, 1.4565, EN 10088-1
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod

\*Galvanized rod of high strength are sensitive to hydrogen induced brittle failure

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Product description**  
Threaded rod and materials

**Annex A 3**

# Rebar Ø8, Ø10, Ø12, Ø16, Ø20, Ø25, Ø32



Standard commercial reinforcing bar with marked embedment depth

Product form		Bars and de-coiled rods	
Class		B	C
Characteristic yield strength $f_{yk}$ or $f_{0,2k}$ (MPa)		400 to 600	
Minimum value of $k = (f_t/f_y)_k$		$\geq 1,08$	$\geq 1,15$ $< 1,35$
Characteristic strain at maximum force $\epsilon_{uk}$ (%)		$\geq 5,0$	$\geq 7,5$
Bendability		Bend/Rebend test	
Maximum deviation from nominal mass (individual bar) (%)	Nominal bar size (mm)		
	$\leq 8$	$\pm 6,0$	
	$> 8$	$\pm 4,5$	
Bond: Minimum relative rib area, $f_{R,min}$	Nominal bar size (mm)		
	8 to 12	0,040	
	$> 12$	0,056	

Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO

**Product description**  
Rebars and materials

**Annex A 4**

## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static load
- Seismic actions category C1 (max w = 0,5 mm):
  - threaded rod size M8, M10, M12, M16, M20, M24, M27, M30
  - rebar size Ø10, Ø12, Ø16, Ø20, Ø25, Ø32
- Seismic actions category C2 (max w = 0,8 mm): threaded rod size M12, M16, M20

### Base materials

- Cracked and uncracked concrete
- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according EN 206:2013.

### Temperature range:

- T3: -40°C to +70°C (max. short. term temperature +70°C and max. long term temperature +50°C)

### Use conditions (Environmental conditions)

- (X1) Structures subject to dry internal conditions (zinc coated steel, stainless steel, high corrosion resistance steel).
- (X2) Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel A4, high corrosion resistant steel).
- (X3) Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

### Concrete conditions:

- I1 – installation in dry or wet (water saturated) concrete and use in service in dry or wet concrete.
- I2 – installation in water-filled (not sea water) and use in service in dry or wet concrete

### Design:

- The anchorages are designed in accordance with the EN 1992-4 under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Anchorages under seismic actions (cracked concrete) have to be designed in accordance with EN 1992-4.

### Installation:

- Hole drilling by hammer drill mode.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

### Installation direction:

- D3 – downward and horizontal and upwards (e.g. overhead) installation

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Intended use**  
Specifications

**Annex B 1**



## Applicator gun

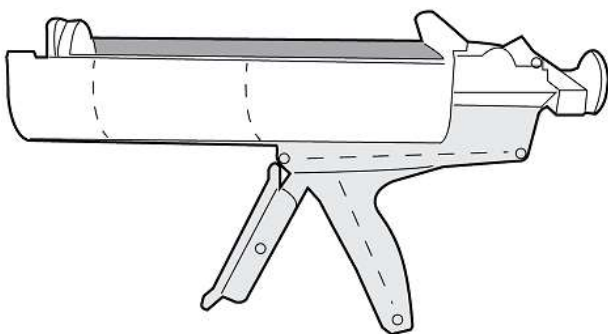
**A**



**A1**



**B**



Applicator gun	A (A1)	B
Cartridge	Coaxial 600 ml	Side by side 450 ml

## Cleaning brush



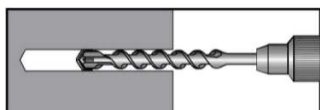
**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Intended use**  
Applicator guns  
Cleaning brush

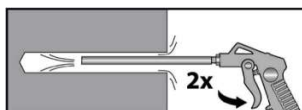
**Annex B 2**

## Installation procedure

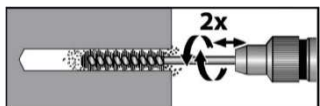
Before commencing installation ensure the operative is equipped with appropriate personal protection equipment, SDS Hammer Drill, Air, Hole Cleaning Brush, good quality Dispensing Tool – either manual or power operated, Chemical cartridge with mixing nozzle and extension tube, if needed.



**1.** Drill hole of diameter ( $d_0$ ) and depth ( $h_0$ ) with a hammer drill set in rotation hammer mode using an appropriately carbide drill bit.



**2.** Using compress air cleaning (mini 6 bars), use the appropriate extension and air nozzle, starting from the bottom of the hole blow out at least 2 times and until no dust is evacuated.



**3.** Using the relevant RAMSET brush and extension fitted on a drilling machine (dimensions of the brush see table B1 and B2), starting from the top of the hole in rotation, move downward to the bottom of the hole then move upward to the top of the hole. Repeat this operation. Any worn brush must be replaced by a new brush ( $\varnothing_{\text{brush}} > \varnothing_{\text{hole}}$ ).

**4.** Repeat Step 2

**5.** Repeat Step 3

**6.** Repeat Step 2

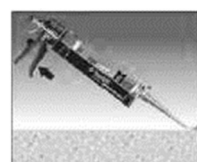
**7.** If water is present, brush sides of hole



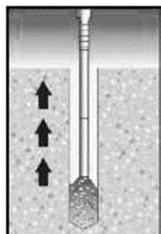
**8.** Follow any special opening instructions on the cartridge label and attach mixing nozzle.



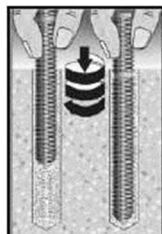
**9.** Load cartridge into applicator.



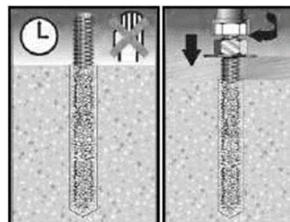
**10.** Dispense initial 1 or 2 trigger pulls to waste to ensure correct mixing.



**11.** Insert end of nozzle to bottom of hole and squeeze trigger to dispense adhesive, withdrawing nozzle as hole fills.



**12.** Insert fixing with a twisting motion to release trapped air.



**13.** Do not disturb fixing until curing time has elapsed. Attach fixture and tighten nut to recommended torque.

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Intended use**  
Installation procedure

**Annex B 3**

**Table B1:** Installation parameters of threaded rod

Size		M8	M10	M12	M16	M20	M24	M27	M30
Nominal drill hole diameter	$\varnothing d_0$ [mm]	10	12	14	18	22	26	30	35
Cleaning brush		S11HF	S14HF	S14/15HF	S22HF	S24HF	S31HF	S31HF	S38HF
Torque moment	$\max T_{\text{fixt}}$ [Nm]	10	20	40	80	120	160	180	200
Embedment depth for $h_{\text{ef,min}}$	$h_{\text{ef}}$ [mm]	60	60	70	80	90	96	108	120
Embedment depth for $h_{\text{ef,max}}$	$h_{\text{ef}}$ [mm]	160	200	240	320	400	480	540	600
Depth of drill hole	$h_0$ [mm]	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$
Minimum edge distance	$c_{\text{min}}$ [mm]	40	40	40	40	50	50	50	60
Minimum spacing	$s_{\text{min}}$ [mm]	40	40	40	40	50	50	50	60
Minimum thickness of member	$h_{\text{min}}$ [mm]	$h_{\text{ef}} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{\text{ef}} + 2d_0$				

**Table B2:** Installation parameters of rebar

Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Nominal drill hole diameter	$\varnothing d_0$ [mm]	12	14	16	20	25	32	40
Cleaning brush		S12/13HF	S14/15HF	S18HF	S22HF	S27HF	S35HF	S43HF
Torque moment	$\max T_{\text{fixt}}$ [Nm]	10	20	40	80	120	180	200
Embedment depth for $h_{\text{ef,min}}$	$h_{\text{ef}}$ [mm]	60	60	70	80	90	100	128
Embedment depth for $h_{\text{ef,max}}$	$h_{\text{ef}}$ [mm]	160	200	240	320	400	500	640
Depth of drill hole	$h_0$ [mm]	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$
Minimum edge distance	$c_{\text{min}}$ [mm]	40	40	40	40	50	50	70
Minimum spacing	$s_{\text{min}}$ [mm]	40	40	40	40	50	50	70
Minimum thickness of member	$h_{\text{min}}$ [mm]	$h_{\text{ef}} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{\text{ef}} + 2d_0$			

**Table B3:** Minimum curing time

Base Material Temperature [°C]	Cartridge Temperature [°C]	T Work [mins]	T Load [hrs]
+5	Minimum +10	300	24
+5°C to +10		150	
+10°C to +15	+10°C to +15	40	18
+15°C to +20	+15°C to +20	25	12
+20°C to +25	+20°C to +25	18	8
+25°C to +30	+25°C to +30	12	6
+30°C to +35	+30°C to +35	8	4
+35°C to +40	+35°C to +40	6	2
<b>Ensure cartridge is <math>\geq 10^\circ\text{C}</math></b>			

T Work is typical gel time at highest base material temperature in the range.

T Load is minimum set time required until load can be applied at the lowest temperature in the range.

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Intended use**  
Installation parameters  
Curing time

**Annex B 4**

**Table C1:** Design method EN 1992-4

Characteristic values of resistance to tension load of threaded rod

Steel failure – Characteristic resistance											
Size			M8	M10	M12	M16	M20	M24	M27	M30	
Steel grade <b>4.6</b>	N <sub>Rk,s</sub>	[kN]	15	23	34	63	98	141	184	224	
Partial safety factor	γ <sub>Ms</sub>	[-]	2,00								
Steel grade <b>5.8</b>	N <sub>Rk,s</sub>	[kN]	18	29	42	79	123	177	230	281	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,50								
Steel grade <b>8.8</b>	N <sub>Rk,s</sub>	[kN]	29	46	67	126	196	282	367	449	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,50								
Steel grade <b>10.9</b>	N <sub>Rk,s</sub>	[kN]	37	58	84	157	245	353	459	561	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,33								
Stainless steel grade <b>A2-70, A4-70</b>	N <sub>Rk,s</sub>	[kN]	26	41	59	110	172	247	321	393	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,87								
Stainless steel grade <b>A4-80</b>	N <sub>Rk,s</sub>	[kN]	29	46	67	126	196	282	367	449	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,60								
Stainless steel grade <b>1.4529</b>	N <sub>Rk,s</sub>	[kN]	26	41	59	110	172	247	321	393	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,50								
Stainless steel grade <b>1.4565</b>	N <sub>Rk,s</sub>	[kN]	26	41	59	110	172	247	321	393	
Partial safety factor	γ <sub>Ms</sub>	[-]	1,87								
Combined pullout and concrete cone failure in concrete C20/25 for a working life of 50 years and 100 years											
Size			M8	M10	M12	M16	M20	M24	M27	M30	
Characteristic bond resistance in uncracked concrete											
Temperature T3: -40°C to +70°C		τ <sub>Rk,ucr</sub>	[N/mm <sup>2</sup> ]	17	15	15	12	12	12	11	9,5
Dry, wet concrete, flooded hole											
Installation safety factor		γ <sub>inst</sub>	[-]	1,0							
Characteristic bond resistance in cracked concrete											
Temperature T3: -40°C to +70°C		τ <sub>Rk,cr</sub>	[N/mm <sup>2</sup> ]	10	10	10	9,5	9	9	6	6
Dry, wet concrete, flooded hole											
Installation safety factor		γ <sub>inst</sub>	[-]	1,0							
Factor for influence of sustained load for a working life 50 years	T1: 24°C / 40°C	ψ <sup>0</sup> <sub>sus</sub>	[-]	0,74							
	T3: 50°C / 70°C			0,72							
Factor for concrete	C25/30	ψ <sub>c</sub>	[-]	1,02							
	C30/37			1,04							
	C35/45			1,06							
	C40/50			1,07							
	C45/55			1,08							
	C50/60			1,09							
Concrete cone failure											
Factor for concrete cone failure for uncracked concrete		k <sub>ucr,N</sub>	[-]	11							
Factor for concrete cone failure for cracked concrete		k <sub>cr,N</sub>		7,7							
Edge distance		C <sub>cr,N</sub>	[mm]	1,5h <sub>ef</sub>							
Splitting failure											
Size			M8	M10	M12	M16	M20	M24	M27	M30	
Edge distance		C <sub>cr,sp</sub>	[mm]	2 • h <sub>ef</sub>							
Spacing		S <sub>cr,sp</sub>	[mm]	2 • C <sub>cr,sp</sub>							

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO****Performances**

Design according to EN 1992-4

Characteristic resistance for tension loads - threaded rod

**Annex C 1**

**Table C2:** Design method EN 1992-4  
Characteristic values of resistance to tension load of rebar

Steel failure – Characteristic resistance									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Rebar BSt 500 S	N <sub>Rk,s</sub>	[kN]	28	43	62	111	173	270	442
Partial safety factor	γ <sub>Ms</sub>	[-]	1,4						

Combined pullout and concrete cone failure in concrete C20/25 for a working life of 50 years and 100 years										
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32	
Characteristic bond resistance in uncracked concrete										
Temperature T3: -40°C to +70°C		$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	13	13	13	12	12	12	8
Dry and wet concrete										
Installation safety factor		$\gamma_{inst}$	[-]	1,0						
Flooded hole										
Installation safety factor		$\gamma_{inst}$	[-]	1,2						
Characteristic bond resistance in cracked concrete										
Temperature T3: -40°C to +70°C		$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	8	11	10	10	10	8,5	6,5
Dry and wet concrete										
Installation safety factor		$\gamma_{inst}$	[-]	1,0						
Flooded hole										
Installation safety factor		$\gamma_{inst}$	[-]	1,2						
Factor for influence of sustained load for a working life 50 years	T1: 24°C / 40°C	$\psi^0_{sus}$	[-]	0,74						
	T3: 50°C / 70°C			0,72						
Factor for concrete	C25/30	$\psi_c$	[-]	1,02						
	C30/37			1,04						
	C35/45			1,06						
	C40/50			1,07						
	C45/55			1,08						
	C50/60			1,09						

Concrete cone failure			
Factor for concrete cone failure for uncracked concrete	$k_{ucr,N}$	[-]	11
Factor for concrete cone failure for cracked concrete	$k_{cr,N}$		7,7
Edge distance	$c_{cr,N}$	[mm]	1,5h <sub>ef</sub>

Splitting failure									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Edge distance	$c_{cr,sp}$	[mm]	$2 \cdot h_{ef}$						
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$						

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Performances**

Design according to EN 1992-4  
Characteristic resistance for tension loads - rebar

**Annex C 2**

**Table C3:** Design method EN 1992-4  
Characteristic values of resistance to shear load of threaded rod

Steel failure without lever arm										
Size			M8	M10	M12	M16	M20	M24	M27	M30
Steel grade 4.6	$V_{Rk,s}$	[kN]	7	12	17	31	49	71	92	112
Partial safety factor	$\gamma_{Ms}$	[-]	1,67							
Steel grade 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
Partial safety factor	$\gamma_{Ms}$	[-]	1,25							
Steel grade 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Partial safety factor	$\gamma_{Ms}$	[-]	1,25							
Steel grade 10.9	$V_{Rk,s}$	[kN]	18	29	42	79	123	177	230	281
Partial safety factor	$\gamma_{Ms}$	[-]	1,5							
Stainless steel grade A2-70, A4-70	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	161	196
Partial safety factor	$\gamma_{Ms}$	[-]	1,56							
Stainless steel grade A4-80	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Partial safety factor	$\gamma_{Ms}$	[-]	1,33							
Stainless steel grade 1.4529	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	161	196
Partial safety factor	$\gamma_{Ms}$	[-]	1,25							
Stainless steel grade 1.4565	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	161	196
Partial safety factor	$\gamma_{Ms}$	[-]	1,56							
Characteristic resistance of group of fasteners										
Ductility factor $k_7 = 1,0$ for steel with rupture elongation $A_5 > 8\%$										

Steel failure with lever arm										
Size			M8	M10	M12	M16	M20	M24	M27	M30
Steel grade 4.6	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	15	30	52	133	260	449	666	900
Partial safety factor	γ <sub>Ms</sub>	[-]	1,67							
Steel grade 5.8	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	19	37	66	166	325	561	832	1125
Partial safety factor	γ <sub>Ms</sub>	[-]	1,25							
Steel grade 8.8	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	30	60	105	266	519	898	1332	1799
Partial safety factor	γ <sub>Ms</sub>	[-]	1,25							
Steel grade 10.9	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	37	75	131	333	649	1123	1664	2249
Partial safety factor	γ <sub>Ms</sub>	[-]	1,50							
Stainless steel grade A2-70, A4-70	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	26	52	92	233	454	786	1165	1574
Partial safety factor	γ <sub>Ms</sub>	[-]	1,56							
Stainless steel grade A4-80	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	30	60	105	266	519	898	1332	1799
Partial safety factor	γ <sub>Ms</sub>	[-]	1,33							
Stainless steel grade 1.4529	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	26	52	92	233	454	786	1165	1574
Partial safety factor	γ <sub>Ms</sub>	[-]	1,25							
Stainless steel grade 1.4565	M <sup>o</sup> <sub>Rk,s</sub>	[N.m]	26	52	92	233	454	786	1165	1574
Partial safety factor	γ <sub>Ms</sub>	[-]	1,56							
Concrete pryout failure										
Factor for resistance to pry-out failure	k <sub>8</sub>	[-]	2							

Concrete edge failure										
Size			M8	M10	M12	M16	M20	M24	M27	M30
Outside diameter of fastener	$d_{nom}$	[mm]	8	10	12	16	20	24	27	30
Effective length of fastener	$l_f$	[mm]	$\min(h_{ef}, 8 d_{nom})$							

Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO

#### Performances

Design according to EN 1992-4

Characteristic resistance for shear loads - threaded rod

**Annex C 3**

**Table C4:** Design method EN 1992-4  
Characteristic values of resistance to shear load of rebar

Steel failure without lever arm									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Rebar BSt 500 S	$V_{Rk,S}$	[kN]	14	22	31	55	86	135	221
Partial safety factor	$\gamma_{Ms}$	[-]	1,5						
Characteristic resistance of group of fasteners									
Ductility factor	$k_7 = 1.0$ for steel with rupture elongation $A_5 > 8\%$								

Steel failure with lever arm									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Rebar BSt 500 S	M° <sub>Rk,S</sub>	[N.m]	33	65	112	265	518	1013	2122
Partial safety factor	γ <sub>Ms</sub>	[-]	1,5						
Concrete pryout failure									
Factor for resistance to pry-out failure	k <sub>8</sub>	[-]	2						

Concrete edge failure									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Outside diameter of fastener	$d_{nom}$	[mm]	8	10	12	16	20	25	32
Effective length of fastener	$\ell_f$	[mm]	$\min(h_{ef}, 8 d_{nom})$						

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Performances**

Design according to EN 1992-4

Characteristic resistance for shear loads - rebar

**Annex C 4**

**Table C5:** Displacement of threaded rod under tension and shear load

Size		M8	M10	M12	M16	M20	M24	M27	M30
Tension load									
Uncracked concrete									
$\delta_{N0}$	[mm/kN]	0,03	0,02	0,02	0,02	0,01	0,01	0,01	0,01
$\delta_{N\infty}$	[mm/kN]	0,05	0,04	0,03	0,03	0,02	0,02	0,01	0,01
Cracked concrete									
$\delta_{N0}$	[mm/kN]	0,05	0,04	0,03	0,03	0,02	0,02	0,02	0,02
$\delta_{N\infty}$	[mm/kN]	0,35	0,21	0,14	0,12	0,08	0,07	0,07	0,07
Shear load									
$\delta_{V0}$	[mm/kN]	0,71	0,45	0,31	0,17	0,11	0,07	0,06	0,05
$\delta_{V\infty}$	[mm/kN]	1,06	0,67	0,46	0,25	0,16	0,11	0,08	0,07

**Table C6:** Displacement of rebar under tension and shear load

Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Tension load								
Uncracked concrete								
$\delta_{N0}$	[mm/kN]	0,04	0,03	0,02	0,01	0,01	0,01	0,01
$\delta_{N\infty}$	[mm/kN]	0,08	0,05	0,04	0,02	0,02	0,01	0,01
Cracked concrete								
$\delta_{N0}$	[mm/kN]	0,05	0,04	0,03	0,03	0,02	0,02	0,02
$\delta_{N\infty}$	[mm/kN]	0,35	0,21	0,17	0,11	0,08	0,07	0,06
Shear load								
$\delta_{V0}$	[mm/kN]	0,38	0,24	0,17	0,10	0,06	0,04	0,02
$\delta_{V\infty}$	[mm/kN]	0,56	0,36	0,25	0,14	0,09	0,06	0,04

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

#### **Performances**

Displacement for threaded rod and rebar

**Annex C 5**



**Table C7: Seismic performance category C1 of threaded rod**

Size			M8	M10	M12	M16	M20	M24	M27	M30
Tension load										
Steel failure										
Characteristic resistance grade <b>4.6</b>	$N_{Rk,s,eq,C1}$	[kN]	15	23	34	63	98	141	184	224
Partial safety factor	$\gamma_{Ms}$	[-]	2,00							
Characteristic resistance grade <b>5.8</b>	$N_{Rk,s,eq,C1}$	[kN]	18	29	42	79	123	177	230	281
Partial safety factor	$\gamma_{Ms}$	[-]	1,50							
Characteristic resistance grade <b>8.8</b>	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	196	282	367	449
Partial safety factor	$\gamma_{Ms}$	[-]	1,50							
Characteristic resistance grade <b>10.9</b>	$N_{Rk,s,eq,C1}$	[kN]	37	58	84	157	245	353	459	561
Partial safety factor	$\gamma_{Ms}$	[-]	1,33							
Characteristic resistance <b>A2-70, A4-70</b>	$N_{Rk,s,eq,C1}$	[kN]	26	41	59	110	172	247	321	393
Partial safety factor	$\gamma_{Ms}$	[-]	1,87							
Characteristic resistance <b>A4-80</b>	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	196	282	367	449
Partial safety factor	$\gamma_{Ms}$	[-]	1,60							
Characteristic resistance <b>1.4529</b>	$N_{Rk,s,eq,C1}$	[kN]	26	41	59	110	172	247	321	393
Partial safety factor	$\gamma_{Ms}$	[-]	1,50							
Characteristic resistance <b>1.4565</b>	$N_{Rk,s,eq,C1}$	[kN]	26	41	59	110	172	247	321	393
Partial safety factor	$\gamma_{Ms}$	[-]	1,87							
Combined pullout and concrete cone failure in concrete C20/25 for a working life of 50 years and 100 years										
Temperature T1 and T3: -40°C to +70°C	$\tau_{Rk,p,eq,C1}$	[N/mm <sup>2</sup> ]	9,4	8,5	10,0	8,7	7,4	7,7	5,7	4,9
Installation safety factor	$\gamma_{inst}$	[-]	1,0							
Shear load										
Steel failure without lever arm										
Characteristic resistance grade <b>4.6</b>	$V_{Rk,s,eq,C1}$	[kN]	5	9	13	20	32	28	37	45
Partial safety factor	$\gamma_{Ms}$	[-]	1,67							
Characteristic resistance grade <b>5.8</b>	$V_{Rk,s,eq,C1}$	[kN]	7	11	16	26	40	35	46	56
Partial safety factor	$\gamma_{Ms}$	[-]	1,25							
Characteristic resistance grade <b>8.8</b>	$V_{Rk,s,eq,C1}$	[kN]	11	17	25	41	64	56	73	90
Partial safety factor	$\gamma_{Ms}$	[-]	1,25							
Characteristic resistance grade <b>10.9</b>	$V_{Rk,s,eq,C1}$	[kN]	14	22	32	51	80	71	92	112
Partial safety factor	$\gamma_{Ms}$	[-]	1,50							
Characteristic resistance <b>A2-70, A4-70</b>	$V_{Rk,s,eq,C1}$	[kN]	10	15	22	36	56	49	64	79
Partial safety factor	$\gamma_{Ms}$	[-]	1,56							
Characteristic resistance <b>A4-80</b>	$V_{Rk,s,eq,C1}$	[kN]	11	17	25	41	64	56	73	90
Partial safety factor	$\gamma_{Ms}$	[-]	1,33							
Characteristic resistance <b>1.4529</b>	$V_{Rk,s,eq,C1}$	[kN]	10	15	22	36	56	49	64	79
Partial safety factor	$\gamma_{Ms}$	[-]	1,25							
Characteristic resistance <b>1.4565</b>	$V_{Rk,s,eq,C1}$	[kN]	10	15	22	36	56	49	64	79
Partial safety factor	$\gamma_{Ms}$	[-]	1,56							
Characteristic shear load resistance $V_{Rk,s,eq}$ in the Table C7 shall be multiplied by following reduction factor for <b>hot-dip galvanized</b> commercial standard rods										
Reduction factor for hot-dip galvanized rods	$\alpha_{v,h-dg,c1}$	[-]	0,47	0,47	0,47	0,54	0,54	0,88	0,88	0,88
Factor for annular gap	$\alpha_{gap}$	[-]	0,5							

The anchor shall be used with minimum rupture elongation after fracture  $A_5$  equal to 19%.

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Performances**  
Seismic performance category C1 of threaded rod

**Annex C 6**

**Table C8: Seismic performance category C1 of rebar**

Size			Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Tension load								
Steel failure								
Rebar BSt 500 S	$N_{Rk,s,eq,C1}$	[kN]	43	62	111	173	270	442
Partial safety factor	$\gamma_{Ms}$	[-]	1,4					
Characteristic resistance to pull-out for a working life of 50 years and 100 years								
Temperature T3: -40°C to +70°C	$\tau_{Rk,p,eq,C1}$	[N/mm <sup>2</sup> ]	9,4	9,8	9,5	8,8	8,0	5,3
Dry and wet concrete								
Installation safety factor	$\gamma_{inst}$	[-]	1,0					
Flooded hole								
Installation safety factor	$\gamma_{inst}$	[-]	1,2					
Shear load								
Steel failure without lever arm								
Rebar BSt 500 S	$V_{Rk,s,eq,C1}$	[kN]	16	23	41	69	67	111
Partial safety factor	$\gamma_{Ms}$	[-]	1,5					
Factor for annular gap	$\alpha_{gap}$	[-]	0,5					

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Performances**  
Seismic performance category C1 of rebar

**Annex C 7**

**Table C9: Seismic performance category C2 of threaded rod**

Size			M12	M16	M20
Tension load					
Steel failure					
Characteristic resistance grade <b>4.6</b>	$N_{Rk,s,eq,C2}$	[kN]	34	63	98
Partial safety factor	$\gamma_{Ms}$	[-]	2,00		
Characteristic resistance grade <b>5.8</b>	$N_{Rk,s,eq,C2}$	[kN]	42	79	123
Partial safety factor	$\gamma_{Ms}$	[-]	1,50		
Characteristic resistance grade <b>8.8</b>	$N_{Rk,s,eq,C2}$	[kN]	67	126	196
Partial safety factor	$\gamma_{Ms}$	[-]	1,50		
Characteristic resistance grade <b>10.9</b>	$N_{Rk,s,eq,C2}$	[kN]	84	157	245
Partial safety factor	$\gamma_{Ms}$	[-]	1,33		
Characteristic resistance <b>A2-70, A4-70</b>	$N_{Rk,s,eq,C2}$	[kN]	59	110	172
Partial safety factor	$\gamma_{Ms}$	[-]	1,87		
Characteristic resistance <b>A4-80</b>	$N_{Rk,s,eq,C2}$	[kN]	67	126	196
Partial safety factor	$\gamma_{Ms}$	[-]	1,60		
Characteristic resistance <b>1.4529</b>	$N_{Rk,s,eq,C2}$	[kN]	59	110	172
Partial safety factor	$\gamma_{Ms}$	[-]	1,50		
Characteristic resistance <b>1.4565</b>	$N_{Rk,s,eq,C2}$	[kN]	59	110	172
Partial safety factor	$\gamma_{Ms}$	[-]	1,87		
Characteristic resistance to pull-out for a working life of 50 years and 100 years					
Temperature T3: -40°C to +70°C	$t_{Rk,p,eq,C2}$	[N/mm <sup>2</sup> ]	3,5	4,0	4,5
Installation safety factor	$\gamma_{inst}$	[-]	1,0		
Shear load					
Steel failure without lever arm					
Characteristic resistance grade <b>4.6</b>	$V_{Rk,s,eq,C2}$	[kN]	13	18	28
Partial safety factor	$\gamma_{Ms}$	[-]	1,67		
Characteristic resistance grade <b>5.8</b>	$V_{Rk,s,eq,C2}$	[kN]	16	22	35
Partial safety factor	$\gamma_{Ms}$	[-]	1,25		
Characteristic resistance grade <b>8.8</b>	$V_{Rk,s,eq,C2}$	[kN]	25	36	56
Partial safety factor	$\gamma_{Ms}$	[-]	1,25		
Characteristic resistance grade <b>10.9</b>	$V_{Rk,s,eq,C2}$	[kN]	32	45	70
Partial safety factor	$\gamma_{Ms}$	[-]	1,50		
Characteristic resistance <b>A2-70, A4-70</b>	$V_{Rk,s,eq,C2}$	[kN]	22	31	49
Partial safety factor	$\gamma_{Ms}$	[-]	1,56		
Characteristic resistance <b>A4-80</b>	$V_{Rk,s,eq,C2}$	[kN]	25	36	56
Partial safety factor	$\gamma_{Ms}$	[-]	1,33		
Characteristic resistance <b>1.4529</b>	$V_{Rk,s,eq,C2}$	[kN]	22	31	49
Partial safety factor	$\gamma_{Ms}$	[-]	1,25		
Characteristic resistance <b>1.4565</b>	$V_{Rk,s,eq,C2}$	[kN]	22	31	49
Partial safety factor	$\gamma_{Ms}$	[-]	1,56		
Characteristic shear load resistance $V_{Rk,s,eq}$ in the Table C9 shall be multiplied by following reduction factor for <b>hot-dip galvanized</b> commercial standard rods					
Reduction factor for hot-dip galvanized rods	$\alpha_{v,h-dg,c2}$	[-]	0,46	0,61	0,61
Factor for annular gap	$\alpha_{gap}$	[-]	0,5		

**Table C10: Displacement under tensile and shear load - seismic category C2 of threaded rod**

Size		M12	M16	M20
$\delta_{N,eq}(DLS)$	[mm]	0,20	0,40	0,77
$\delta_{N,eq}(ULS)$	[mm]	0,76	0,74	1,68
$\delta_{V,eq}(DLS)$	[mm]	5,29	4,12	4,94
$\delta_{V,eq}(ULS)$	[mm]	10,20	9,05	10,99

The anchor shall be used with minimum rupture elongation after fracture  $A_5$  equal to 19%.

**Chemset™ Reo502™ EF Plus, Epcon™ C6 EF Plus, Epcon™ G5 PRO**

**Performances**  
Seismic performance category C2 of threaded rod

**Annex C 8**